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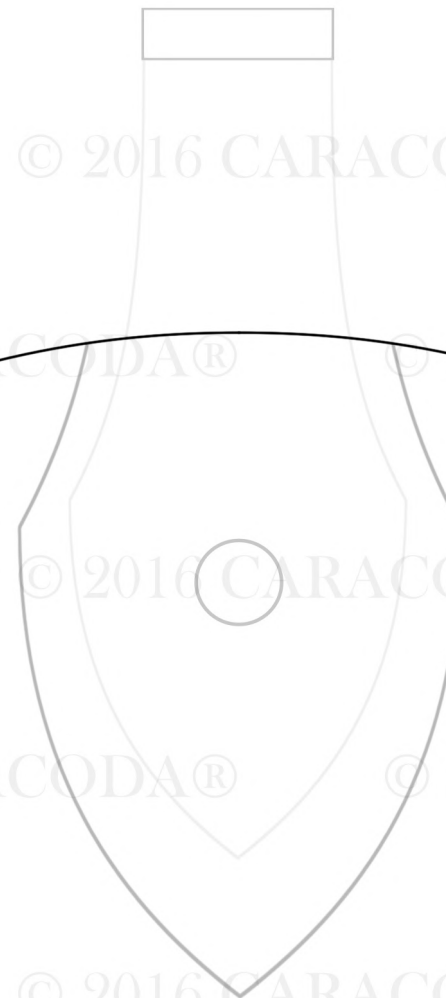
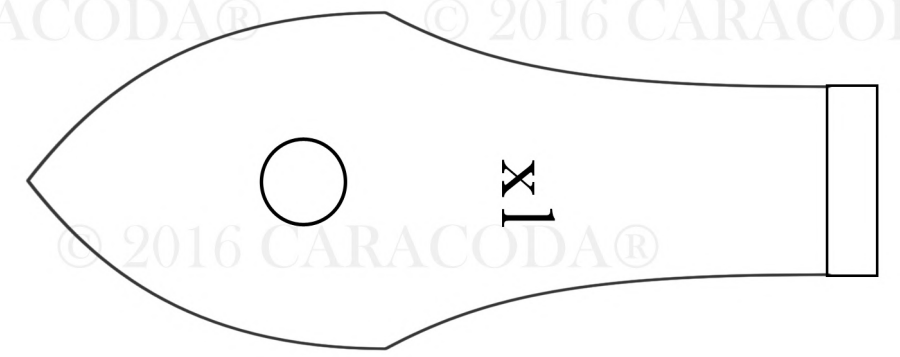
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Back outside pocket x1

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Back panel edge

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Handle base placement

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Front panel edge

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Flap

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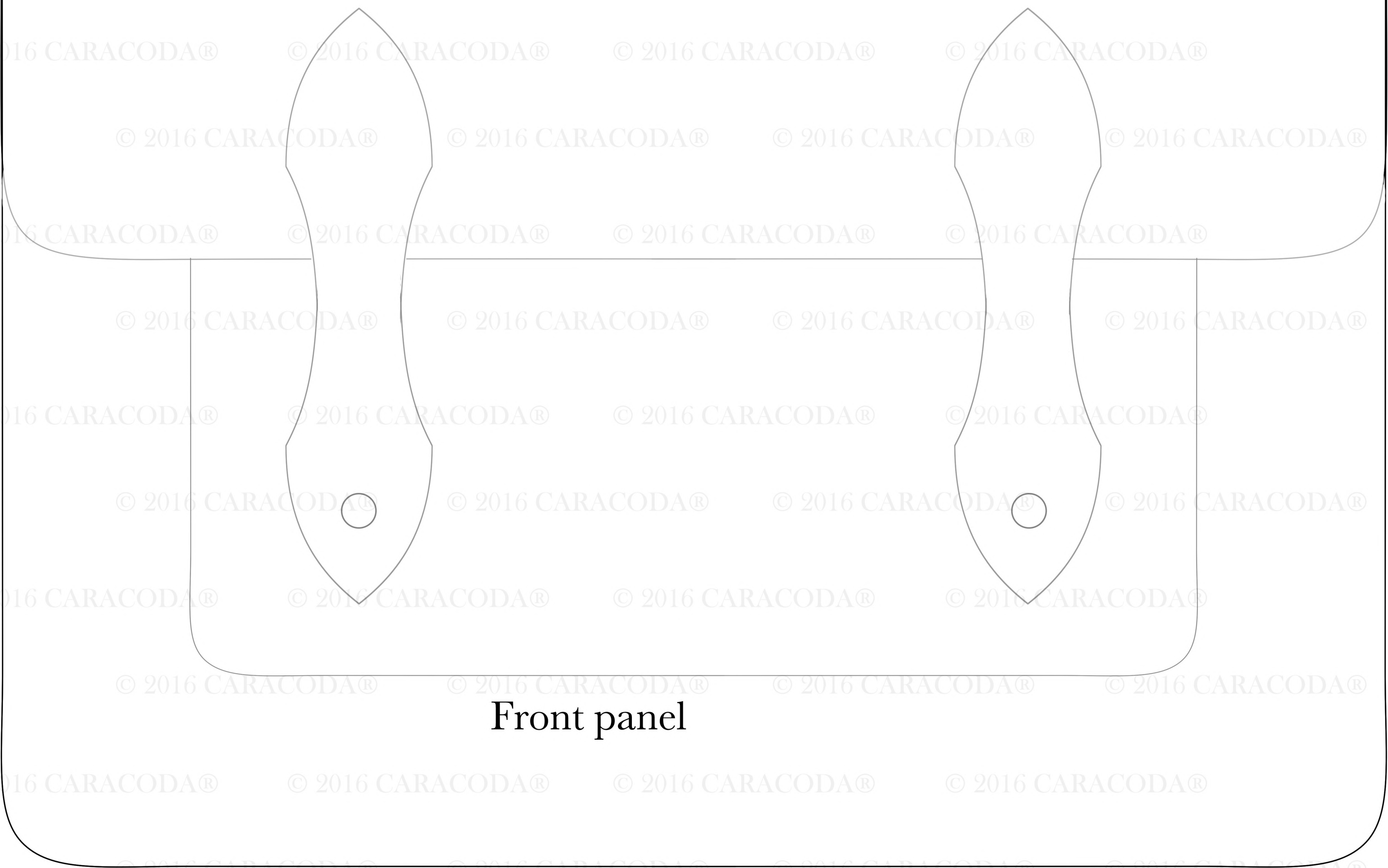
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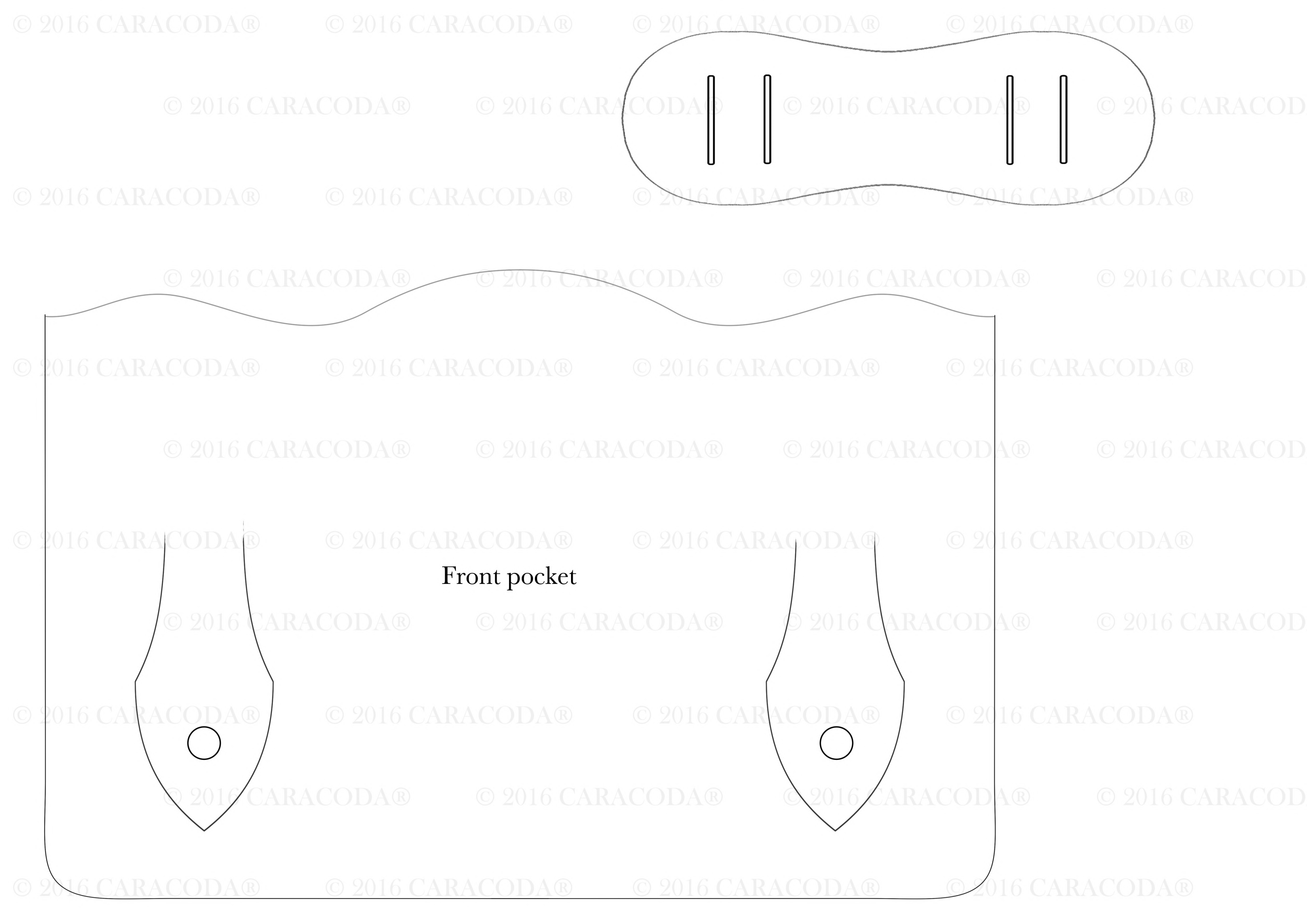
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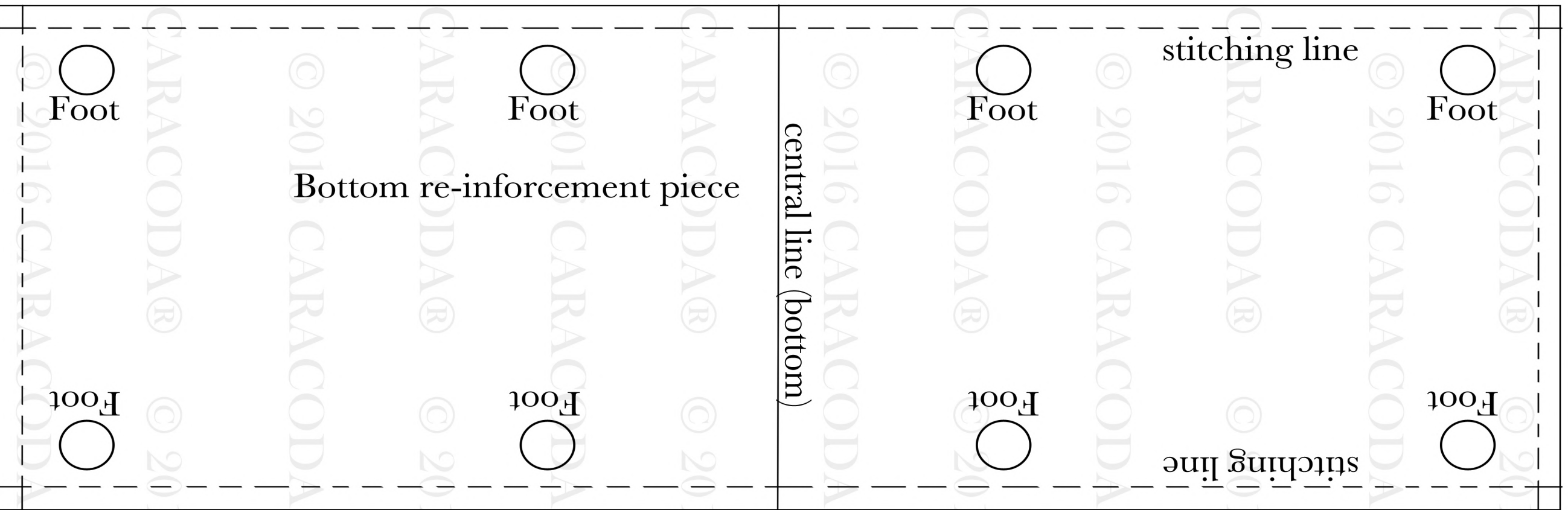
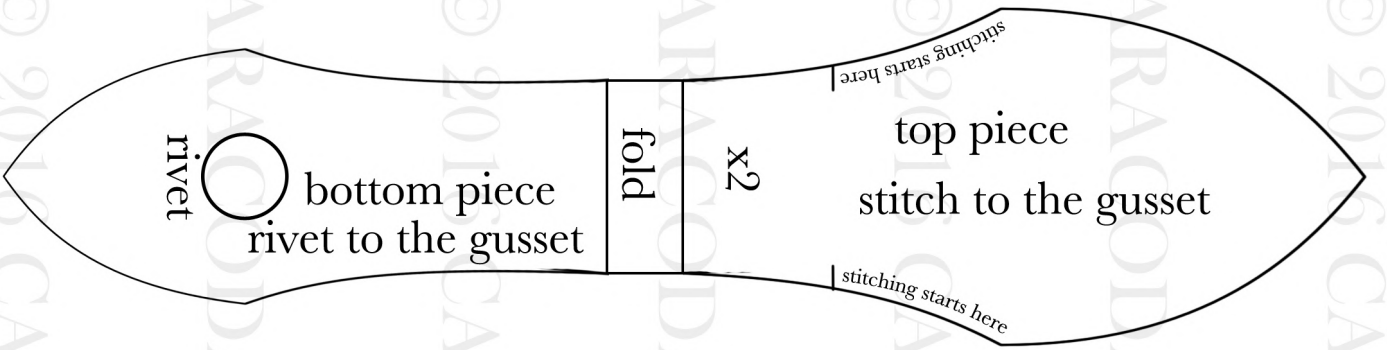
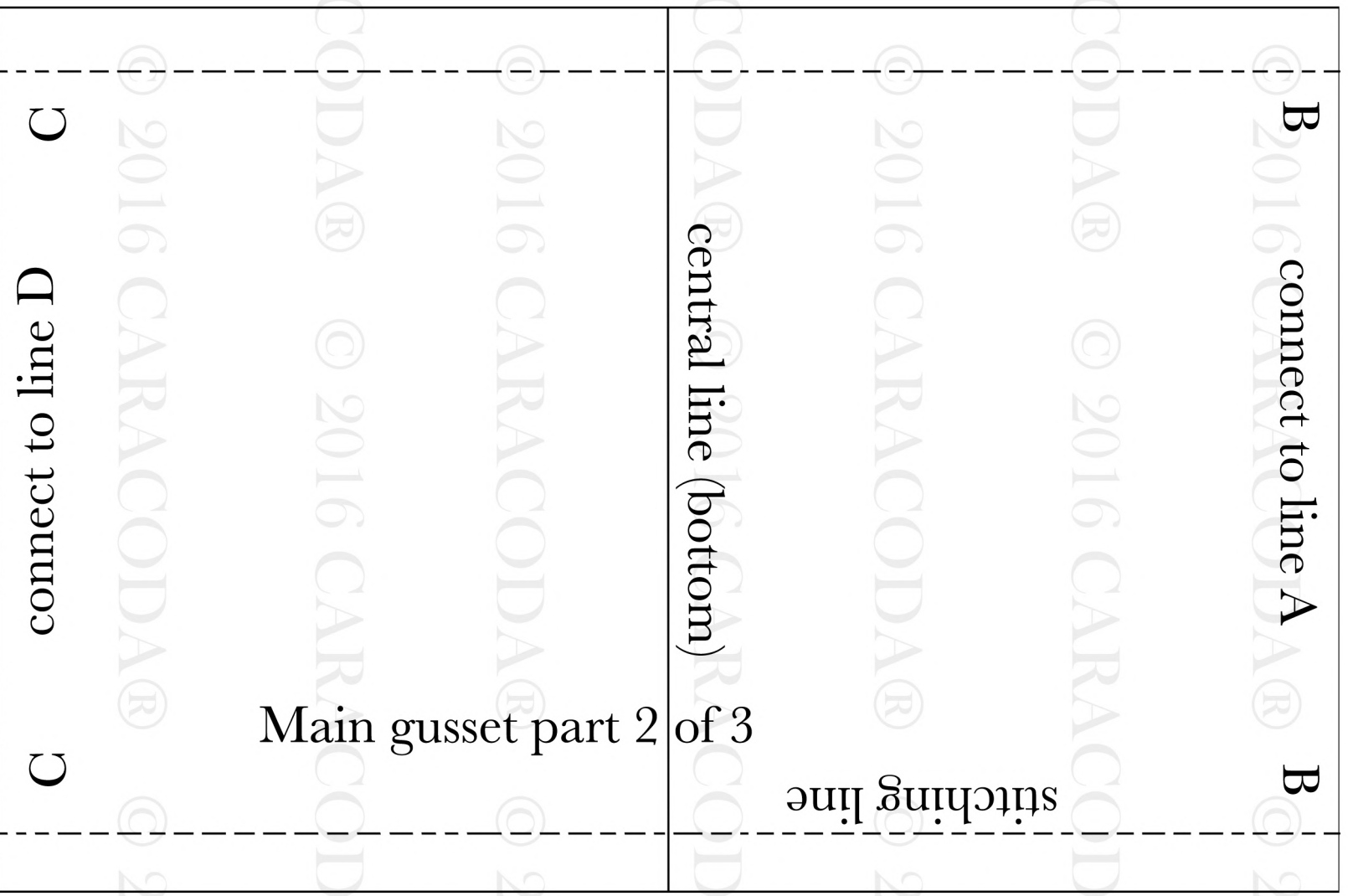
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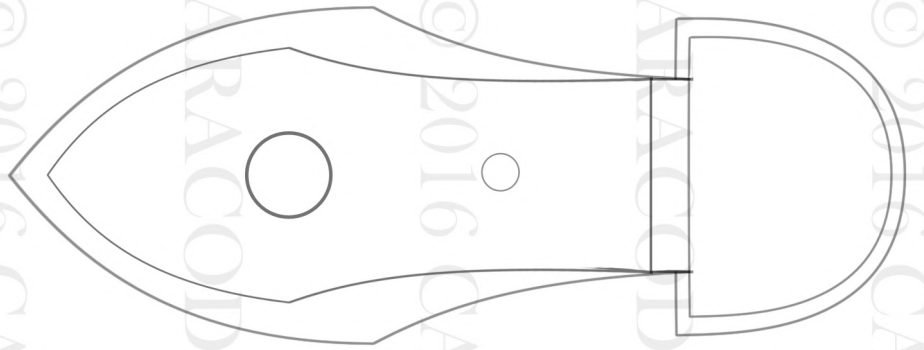


Front panel



Front pocket





stitching line

Main gusset part 1 of 3

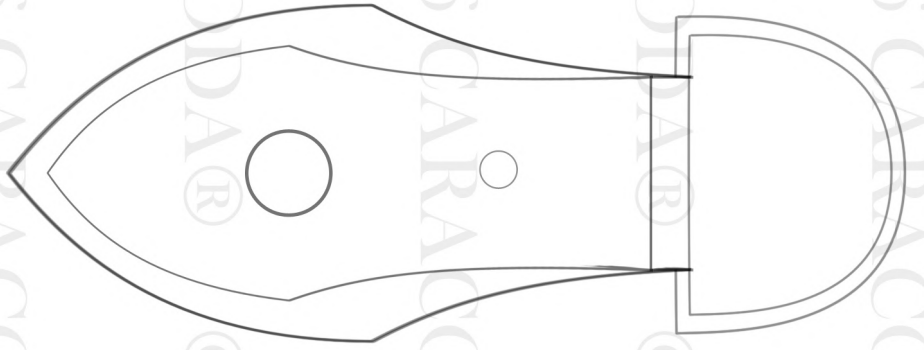
stitching line

re-enforcement piece ends here

A

connect to line B

A



stitching line

Main gusset part 3 of 3

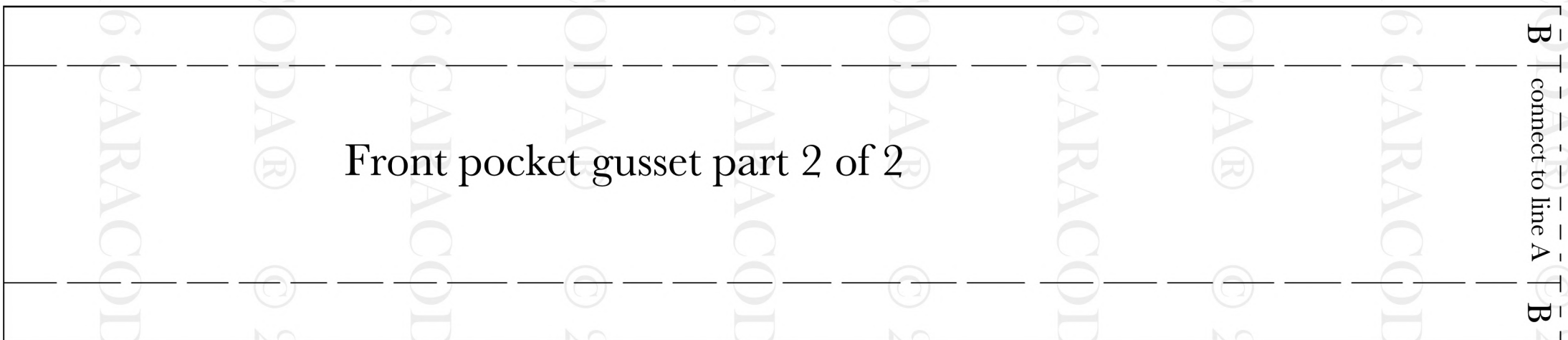
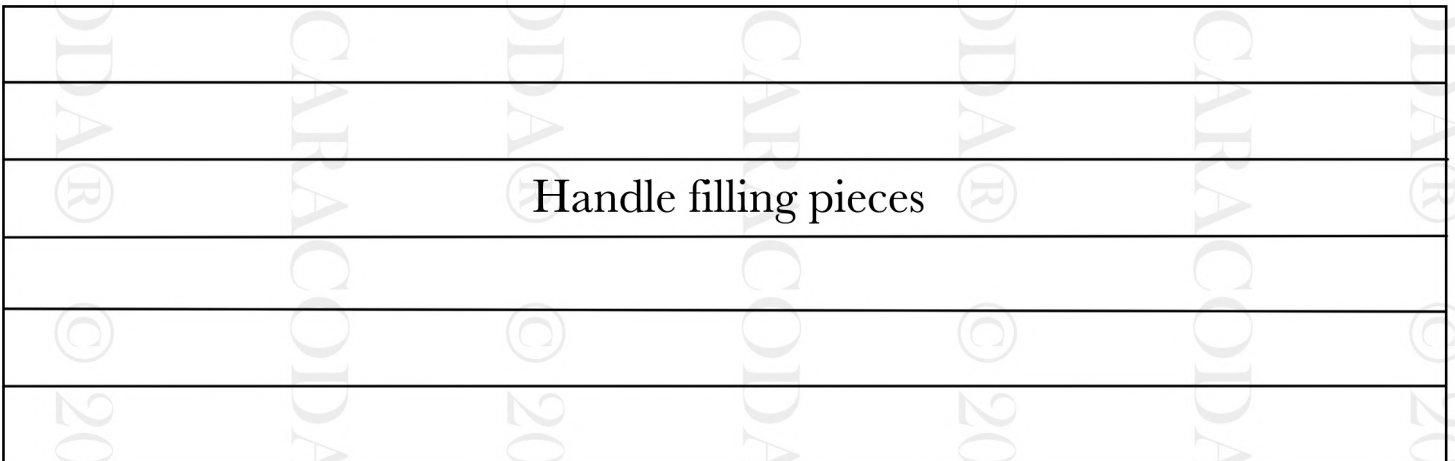
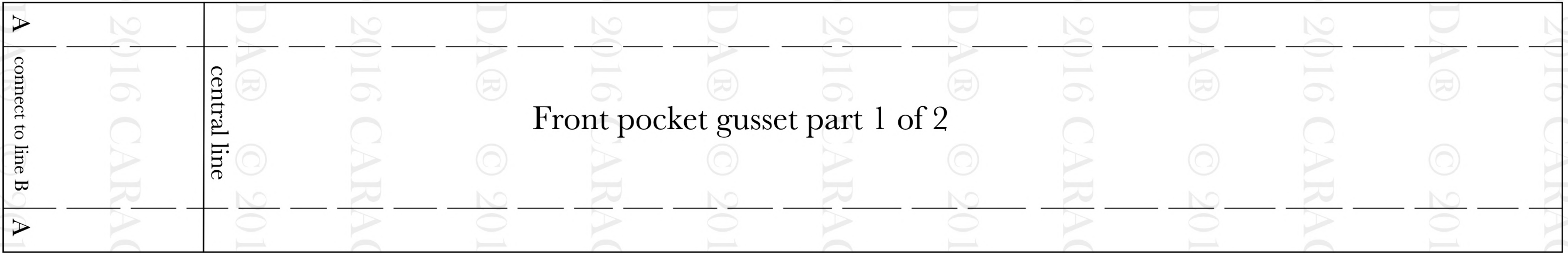
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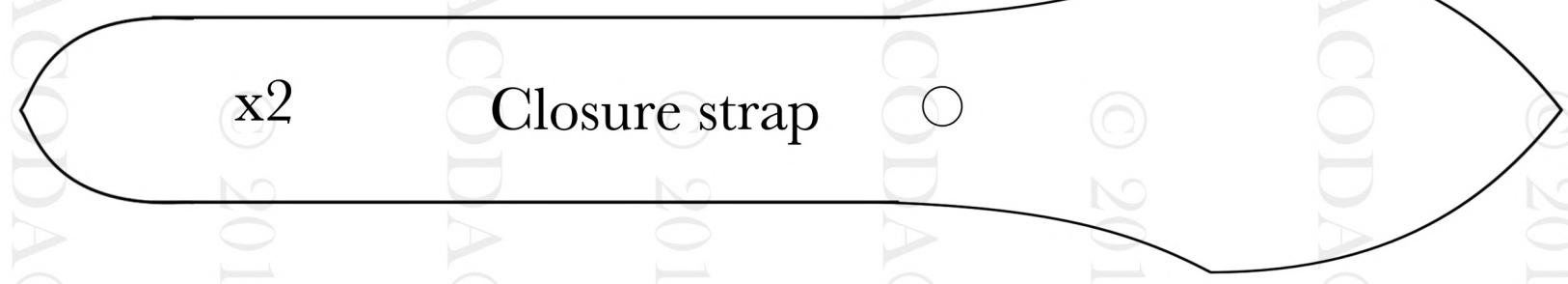
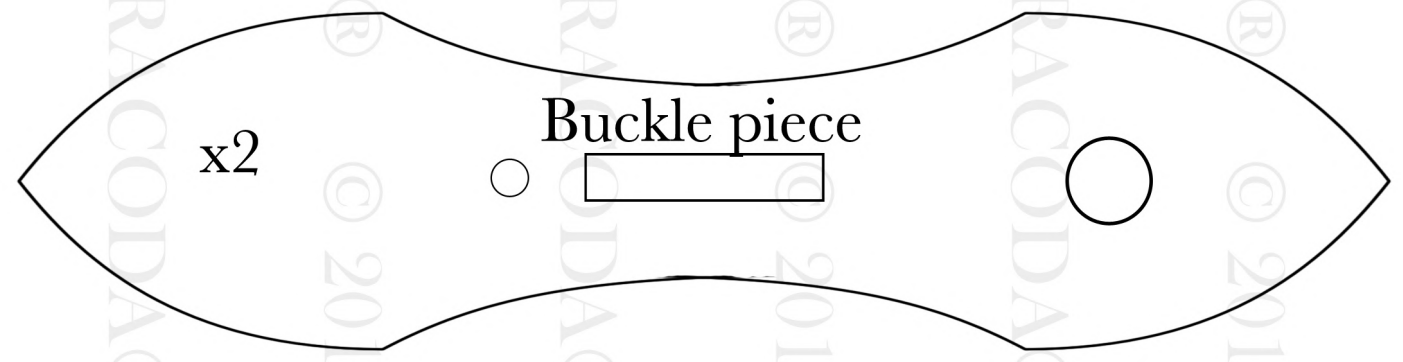
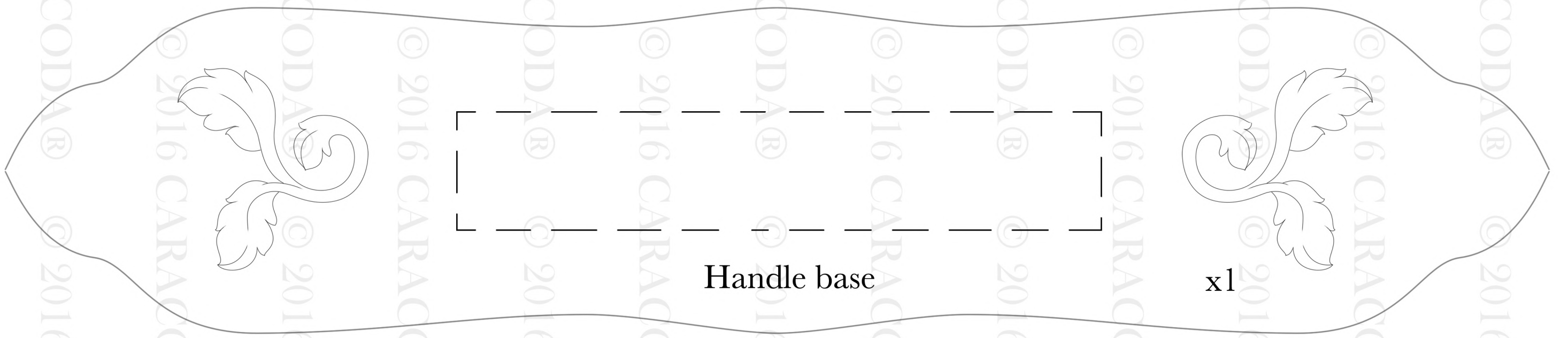
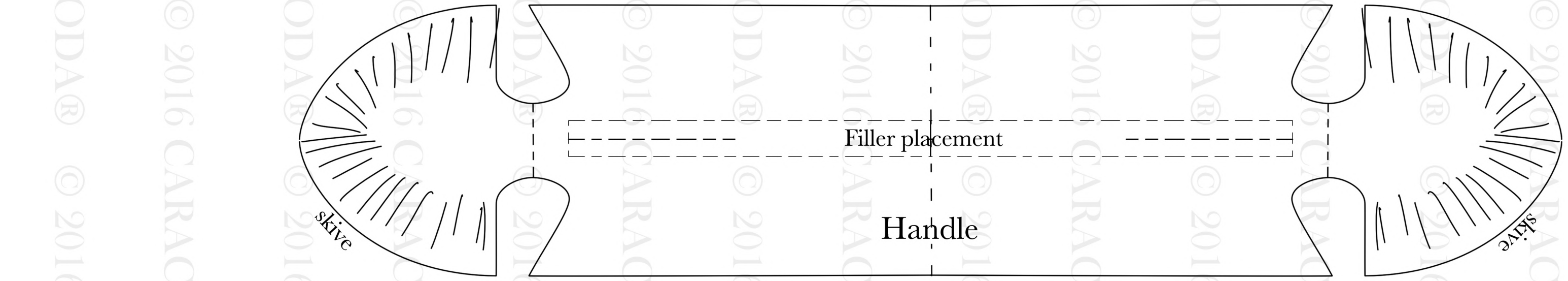
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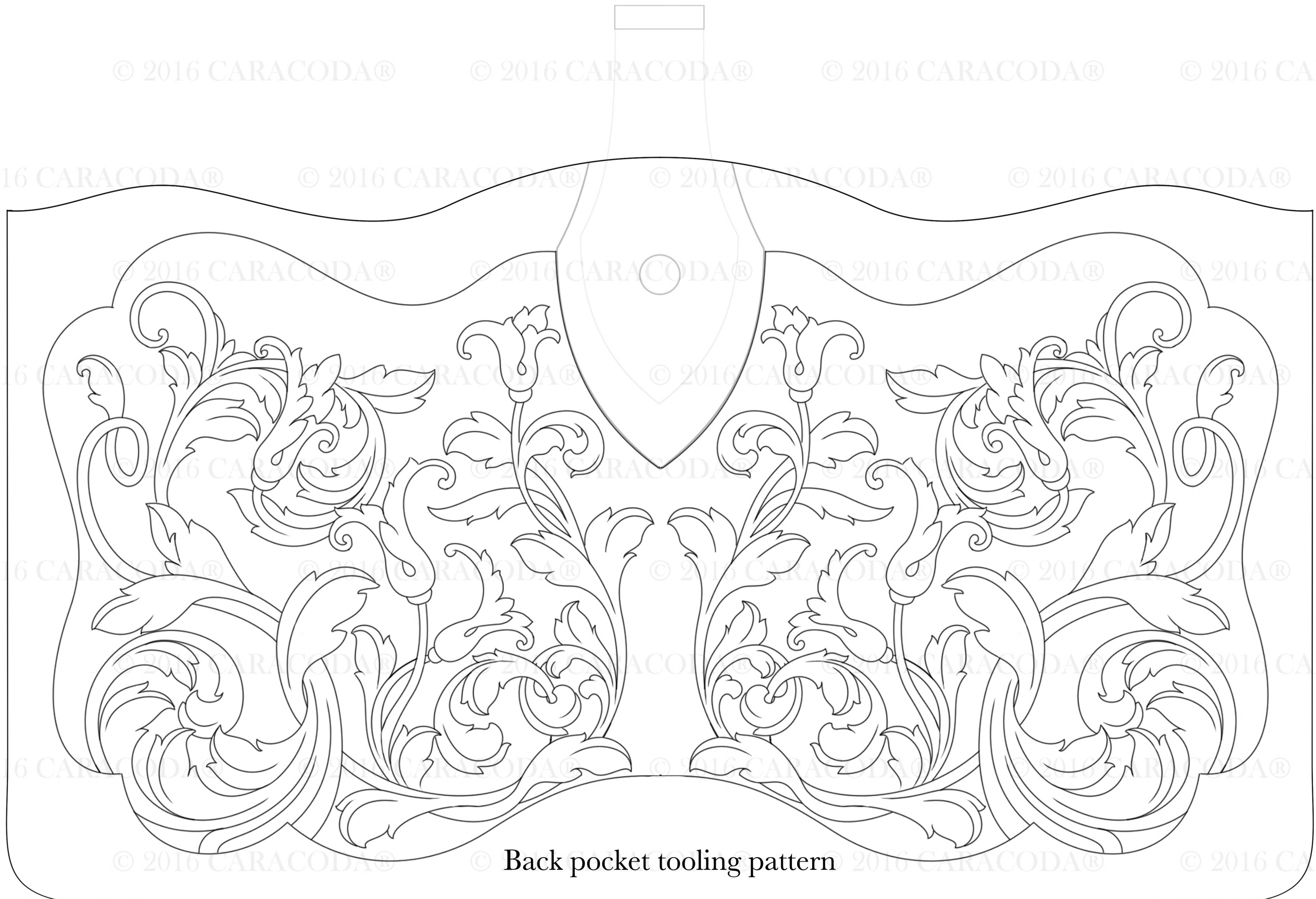
D

connect to line C

D

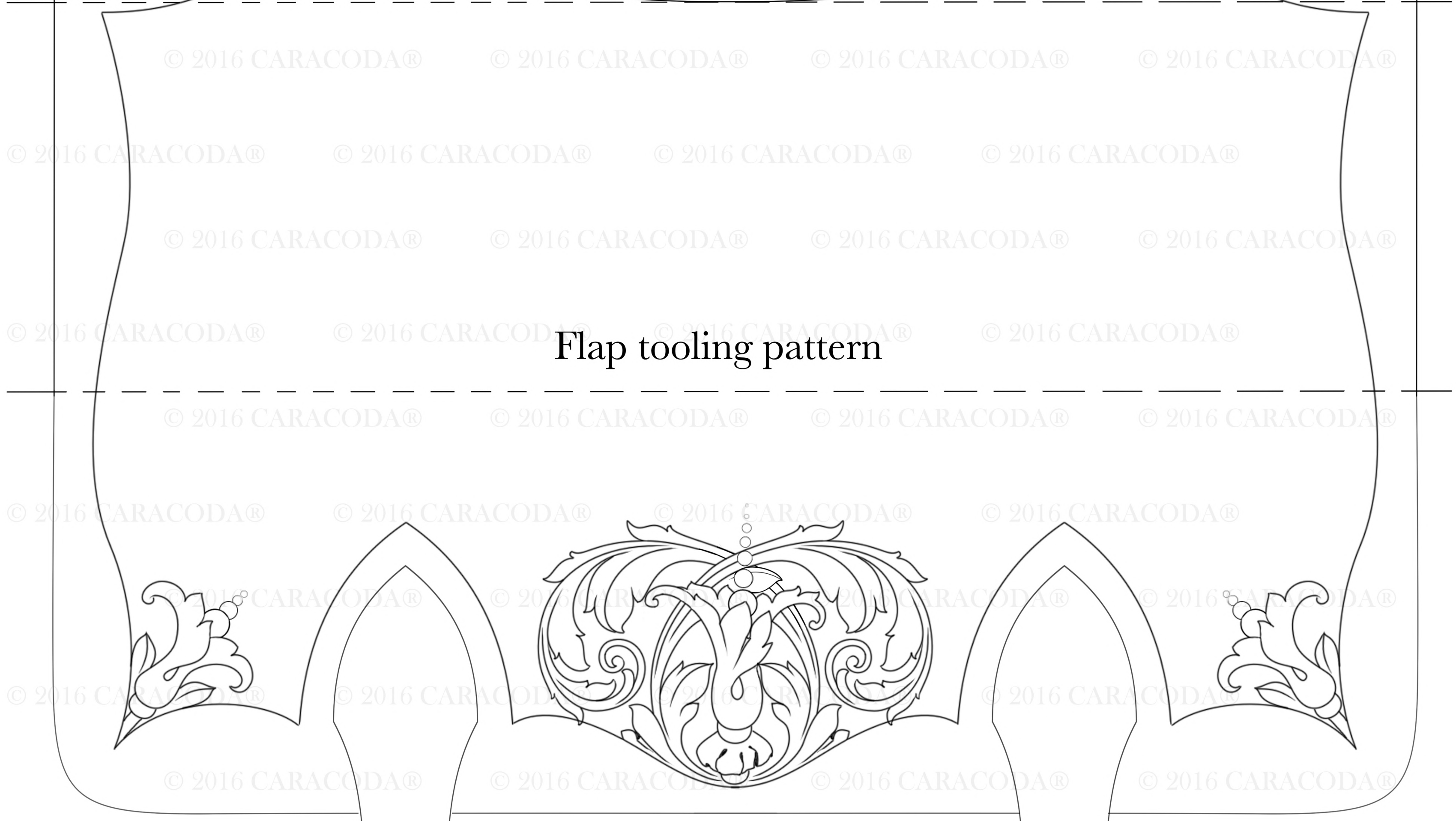
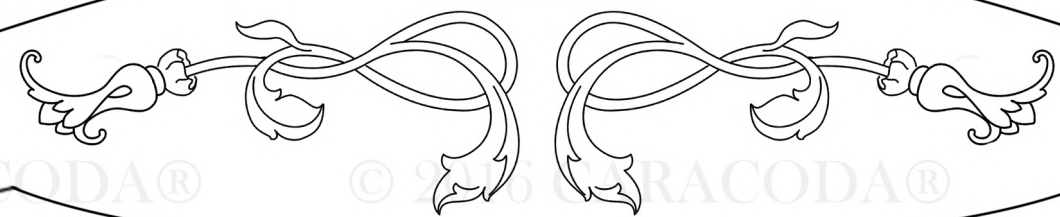






Back pocket tooling pattern

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Flap tooling pattern

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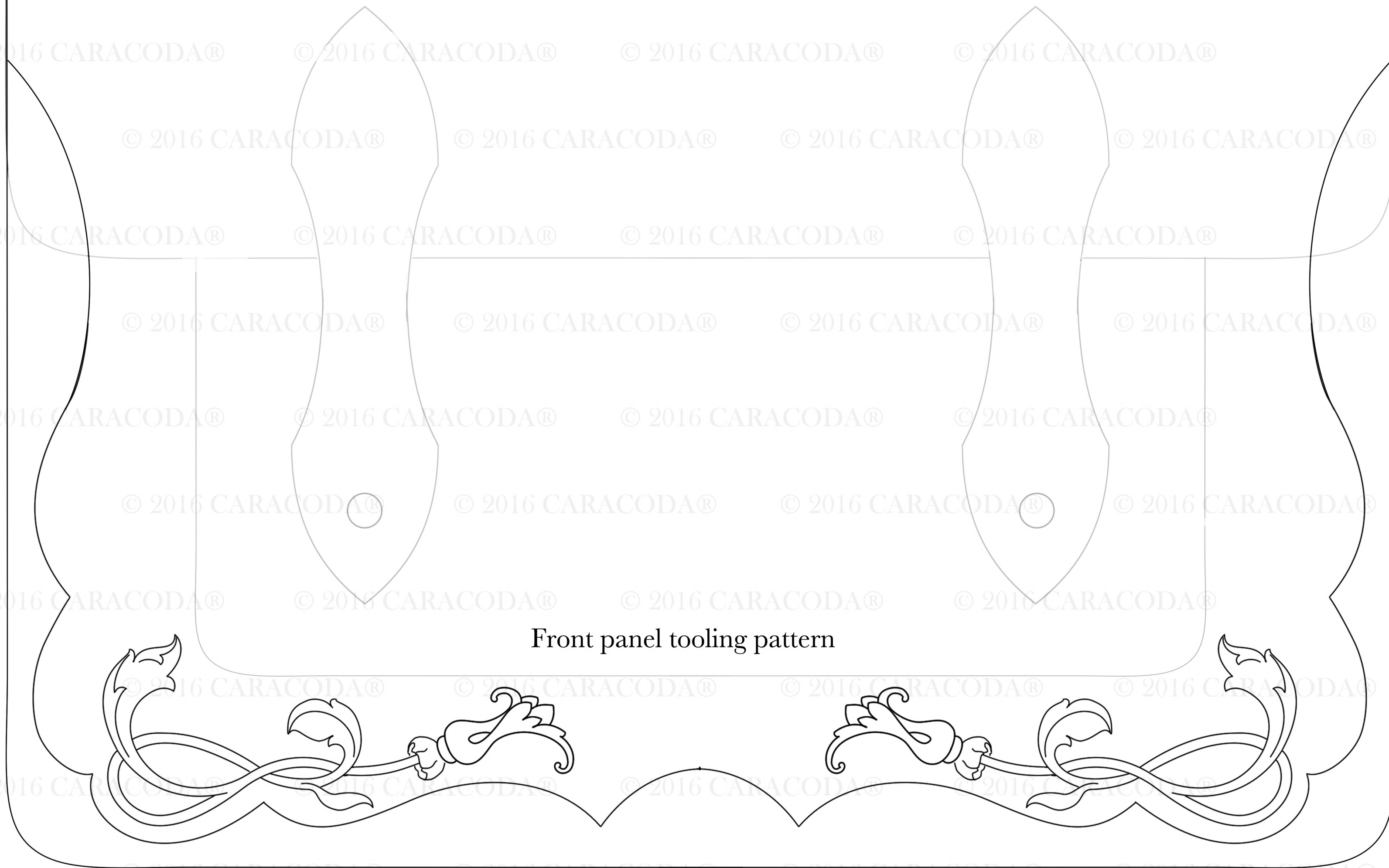
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Front panel tooling pattern



Front pocket tooling pattern

